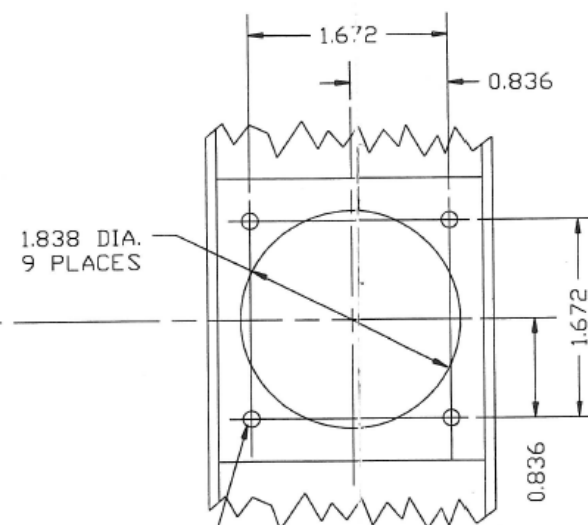


REAR FACE

USE TOOL No. CC1



DRILL #22 ( .157 )  
TAP 10-32 - THRU  
36 PLACES

USE TOOL No. CC2

VIEW A-A

CYLINDER MOUNTING FACE